

DEPARTMENT OF TRANSPORTATION

DIVISION OF ENGINEERING SERVICES

Office of Structural Materials

Quality Assurance and Source Inspection



Bay Area Branch
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Contract #: 04-0120F4Cty: SF/ALA Rte: 80 PM: 13.2/13.9File #: 69.12**DAILY PROJECT JOURNAL****Prime Contractor:** American Bridge/Fluor Enterprises, a JV**Report No:** DPJ-000366**Contractor:** Zhenhua Port Machinery Company, Ltd (ZPMC), Changxing Island **Dated:** 19-Oct-2007**Location:** Changxing Island, Shanghai, China

Submittals(New / Total): **CWR's:** 0 / 21 **HSR's:** 0 / 6 **NCR's:** 0 / 11

Item	Title	Detail
1	Major component movement	<p>77m Tower Mock-up: No welding observed.</p> <p>89m Tower Mock-up: Performing repairs to interior corner plate, Fitting Stiffener Plates to Interior Splice Plates for PJP welding.</p> <p>114m Tower Mock-up: No welding observed.</p> <p>Closed-rib Weld Trials: ZPMC rejected the trial for unacceptable weld profile (underfill, undercut and burn-through).</p>
2	Other important observations	QA completed UT of the Closed-rib sample and returned to ABF for mechanical testing. Testing is schedule for Monday, October 22, 2007.
3	Quality Assurance Inspectors per shift	<p>6 Day Shift (Acuna, Brannon, Hasler, Hernandez, McClendon, Viars)</p> <p>4 Swing Shift (Berger, Dixon, Franco, Smith)</p>

Inspected By: McClary,David

Quality Assurance Inspector

Reviewed By: Lowry,Patrick

QA Reviewer